



# STEP MR36-16mm Tensioner Round Items 54PB (Operation Manual)



CE

41270090 Manual UK 280223  
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## **COMPANY INTRODUCTION**

"We believe packaging solutions for our customers should be simple, easy to use, ergonomic and sustainable.

We offer a wide range of packaging products and solutions, and web design and engineer production lines specifically built to your needs.

Our motto is simple: Sal-Tech Easy Packaging makes your life simpler through engineering and good design, and your job less stressful. We Keep Things Together."

**Gunnar Salbæk**  
Owner/CEO

## **About Sal-Tech Easy Packaging**

Sal-Tech Easy Packaging offers a wide range of solutions for simple and reliable packaging of your products.

If it is a standard or a special solution that's needed for your assignment, we have a creative input to solve your needs, securing you an up-to-date packaging application.

Sal-Tech Easy Packaging is 100% owned by Gunnar Salbæk,

CVR no.: DK18429098 Salbæk Easy Packaging v/Gunnar Bjørn Salbæk.

Our team works together on a 100% virtual platform and therefore please forward all correspondence to [support@sal-tech.com](mailto:support@sal-tech.com).

Bank connection: Nordea Denmark.





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## 1. SPECIFICATION DETAILS

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## 2. FEATURES

## 3. GENERAL INFORMATION







### 3.1 INFORMATION ON ENVIRONMENTAL PROTECTION

## 4. SAFETY INSTRUCTIONS

Use for the intended purpose

Possible misuse



Before using the tool, read the operating instructions carefully.



Do not put your fingers into the tension wheel area.



When operating the tool, wear eye, face and hand protection (cut-proof gloves).



Do not touch the parts of the tool between the package and the strap during the stapling process.





. When cutting the strap hold the upper portion and stand safely away from the strap.

Caution: the lower strap will snap forward!



Original spare parts must be used exclusively. Not using Original spare parts will dissolve the warranty and the limited liability.

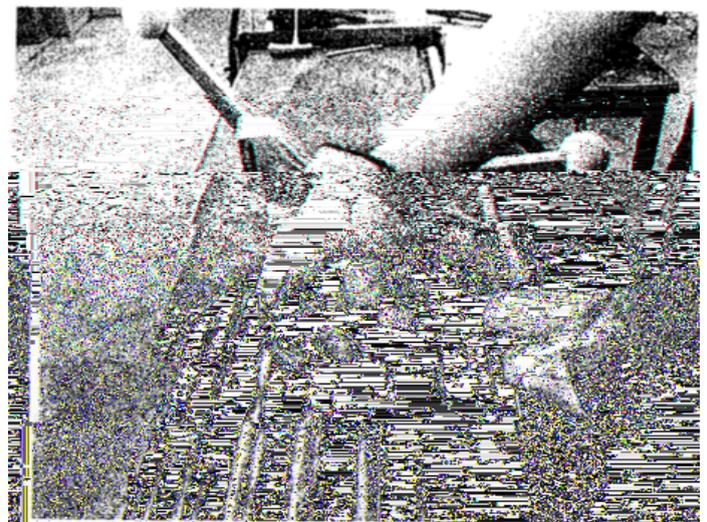


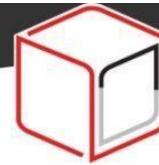
Do not stand in line with the strap while it is tensioned. The strap could break.

## 5. OPERATION INSTRUCTIONS

### 5.1 Feeding the strapping

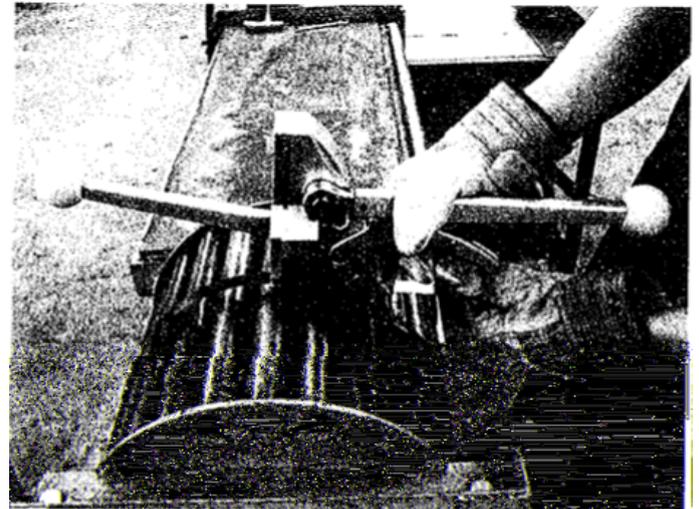
The strap is through the seal, around the package to be strapped and pushed again through the seal and bent. Afterwards the operator tensions the loose hoop manually making sure that the bent strap end is adjacent to the package to be strapped.





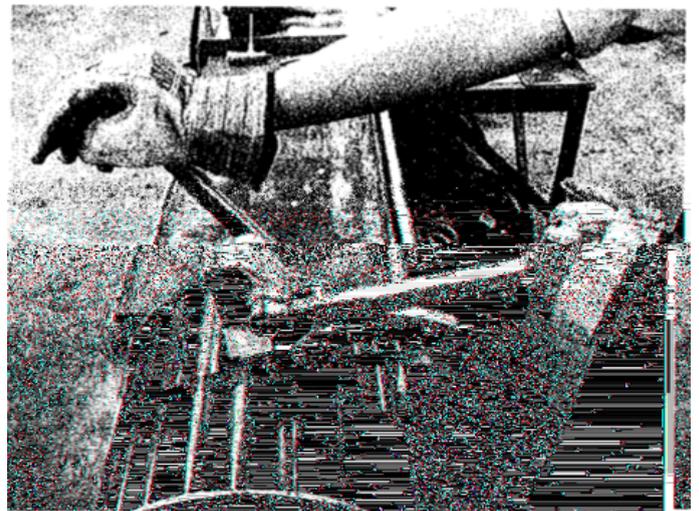
## 5.2 Loading the strapping

Hold the upper strap with the left hand, lift the feed wheel lifting handle with the right hand and slide the tool over the strap from the right to the left respectively from the rear to the front.



## 5.3 Tensioning the strapping

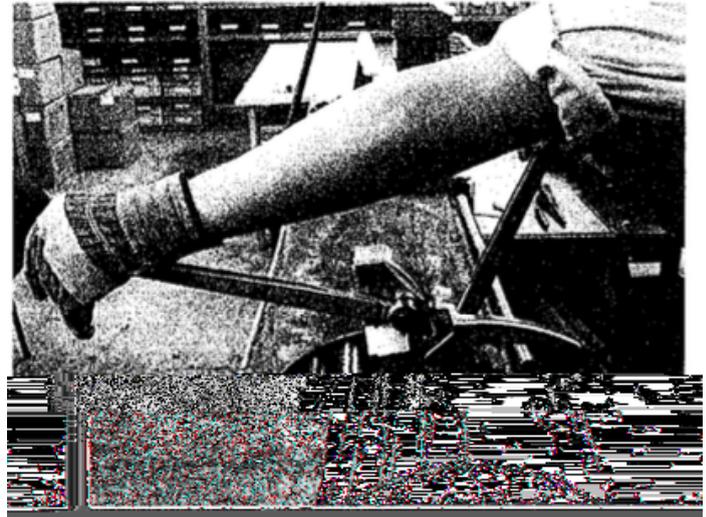
Hold the tool with the right hand grasps the tension is attained at the same time left hand being placed on the sealing handle.





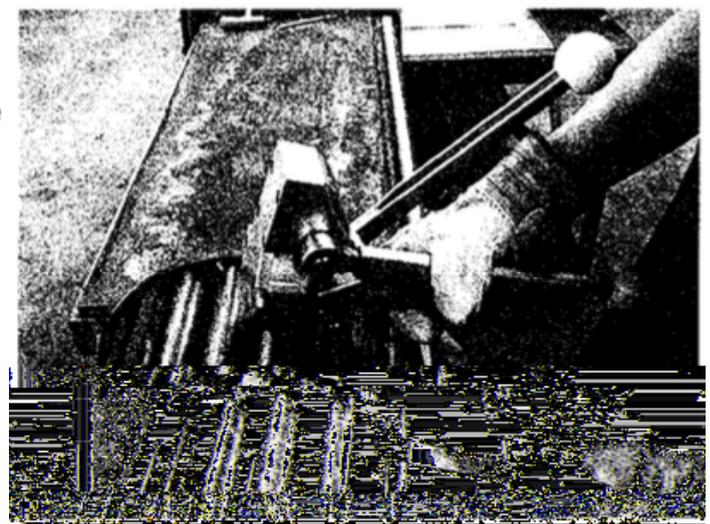
### 5.3 Sealing the strapping

After strap tension. The right hand hold in back position, push sealing strap and backward into the initial position after completion of the sealing action.

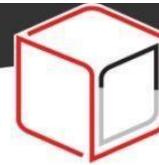


### 5.3 Releasing the strapping

After completion of the sealing action, the tool can be released from the seal. By lifting handle the strap end be removed from the tool.







## 7. SPARE PARTS LIST

3 -01		1
3 -02		2
3 -03		1
3 -04		1
3 -0		2
3 -0 -1	13	2
3 -0 -2	1	2
3 -0 -3	1	2
3 -0		1
3 -0 -1	13	2
3 -0 -2	1	2
3 -0 -3	1	2
3 -0		2
3 -10		1
3 -11		2
3 -12		1
3 -13		1
3 -14		1
3 -1		1
3 -1		1
3 -1		1
3 -1		2
3 -1		2
3 -20		1
3 -21-1	13	1
3 -21-2	1	1





3 -21-3	1	1
3 -22		1
3 -23		2
3 -24		2
3 -2		1
3 -2 -1	13	1
3 -2 -2	1	1
3 -2 -3	1	1
3 -2		1
3 -2		1
3 -2		1
3 -30		1
3 -31		1





**CONTACT US FOR MORE INFORMATION**

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