

## STEP PacMaster S 4x110 mm, 3 Phase Connection

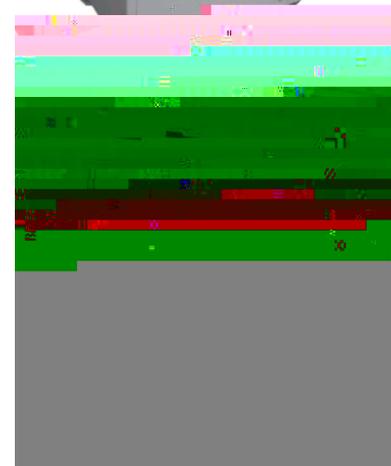
STEP PacMaster S is used for the manufacture of packaging pads made from corrugated board or other carton materials.

- Feed the pre-cut strips to the special cutting system for the production of packaging pads through the inlet guide (fig. 4).
- The board is cut into a packaging pad of up to approx. 425 mm in width depending on the working width of the cutting system. Overlong strips are automatically cut off.

## STEP PacMaster VS 4x110 mm, 230V/50-60 Hz, D/F-plug

STEP PacMaster VS is used for the manufacture of packaging pads made from corrugated board or other carton materials.

- Using the scale (12), set the guide (11) to the appropriate position for cutting corrugated into strips of the desired width (fig. 3).
- Feed corrugated materials to the auxiliary cutters via the inlet guide (fig. 4).
- Remove the pre-cut strips after processing is complete.



Specification Details		
Model	STEP PacMaster S 4x110 mm, 220 V/60 Hz, 3 phase, 4-pole 20 A	STEP PacMaster VS 4x110 mm, 220-240 V/50-60 Hz, D/F-plug
Item No.	41700010	41700020
Cutting Width	4 x 110mm	4 x 110mm
Cutting Capacity	2 layers cor. board quality ( max. thickness of cor. boards 18mm)	3 layers cor. board quality 3.1 ( max. thickness of cor. boards 18mm)
Inlet guide auxiliary cutter	NA	20mm
Inlet guide, cutting system	15mm	20mm
Working width cutting system	425mm	425mm
Cutting speed	0,18 m/sec.	0.09- 0.29 m/sec.
Power consumption	3.9 kW	1.9 kW
Power output	2.2 kW	1.1 kW
Intermittent Service	24Hours	30 min- 15 min
Supply voltage	400 V/ 50Hz, 230 V/50Hz, 415 V/50Hz, 220 V/60Hz 200 V/50Hz, 200 V/60Hz	230 V/50Hz 240 V/50Hz 220 V/60Hz
Pre-fusing (gl fuse, type 1 assignment) 400V-415V: 200V-230V:	16 A 25 A	16 A 13 A
Width	685 mm	620 mm
Depth	470 mm	500 mm
Height	950 mm	1020 mm
Noise Level	approx. 68.5 dB (A)	approx. 68.5 dB (A)1020 mm
Weight	approx. 176 kg	approx. 205kg