



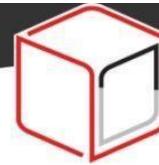
# STEP Stapler Pneumatic on Stand PB3522 (Operation Manual)



CE

42218100 Manual UK 031122  
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## **COMPANY INTRODUCTION**

"We believe packaging solutions for our customers should be simple, easy to use, ergonomic and sustainable.

We offer a wide range of packaging products and solutions, and web design and engineer production lines specifically built to your needs.

Our motto is simple: Sal-Tech Easy Packaging makes your life simpler through engineering and good design, and your job less stressful. We Keep Things Together."

**Gunnar Salbæk**  
Owner/CEO

## **About Sal-Tech Easy Packaging**

Sal-Tech Easy Packaging offers a wide range of solutions for simple and reliable packaging of your products.

If it is a standard or a special solution that's needed for your assignment, we have a creative input to solve your needs, securing you an up-to-date packaging application.

Sal-Tech Easy Packaging is 100% owned by Gunnar Salbæk,

CVR no.: DK18429098 Salbæk Easy Packaging v/Gunnar Bjørn Salbæk.

Our team works together on a 100% virtual platform and therefore please forward all correspondence to [support@sal-tech.com](mailto:support@sal-tech.com).

Bank connection: Nordea Denmark.





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**A – Weighted Single – Event Sound Pressure Level At Operator’s Position :**  
**L pA, Is = 89 Dba**

## **II. SAFETY INSTRUCTIONS**

### **A. DANGER**

### **B. WARNING**





### **III. LUBRICATION AND MAINTENANCE**

**NOTE**

### **IV. ASSEMBLY AIR BOTTOMER**

### **V. ADJUSTMENT THE SPEED**





## **VI. OPERATING THE AIR BOTTOMER**

1. Pull pusher (027) backwards until it stops on pusher pivots (031). Then rotate pusher (027) into position.

**NOTE** : Keep spring (029) clearly and don't bend the spring (009).

**NOTE** : Straight the center line of carton to the cover (015) center line.

**NOTE** : If there is not a carton in position, do not press the switch (531) down.

## **VII. CLEARING A JAM**















**CONTACT US FOR MORE INFORMATION**

